

# **CNSolution**<sup>™</sup>

## **Automated Cyanide Analyzer**



- Performs available cyanide analysis without a 2-hour acid distillation step using a ligand-exchange, gas diffusion technique.
- Performs total cyanide analysis without a 2-hour acid distillation step using a UV-digestion, gas diffusion technique.
- Runs USEPA-approved Method OIA-1677 for available cyanide in drinking water and wastewater.
- Supports USEPA Method 335.4 with an optional photometric detector and Midi-distillation system.

### **Description and Function**

The CNSolution<sup>TM</sup> Cyanide Analyzer is a compact, modular system for performing flow injection cyanide analysis on drinking water samples and wastewater samples from mining, metal plating, and other industrial operations. The CNSolution consists of a 90-position random access X-Y-Z autosampler, a multi-channel precision pump, an electrically-actuated sample injection valve, a VersaChem reaction manifold, and an amperometric detector.

The CNSolution measures available cyanide by a ligand-exchange, gas diffusion technique coupled with high sensitivity amperometric detection in accordance with USEPA method OIA-1677 and ASTM D6888-04.

An optional in-line UV Digestion module allows total cyanide analysis to be performed without a separate distillation step, reducing analysis time from hours to minutes.

The CNSolution can be equipped with a photometric detector for laboratories measuring total cyanide in post-distillation samples by USEPA method 335.4. This configuration can be supplied with a Midi-distillation system for simultaneous distillation of up to 10 samples.

## **Operating Principle**

For available cyanide measurement, samples are treated manually with ligand exchange reagents to liberate cyanide ion (CN<sup>-</sup>). The CNSolution automatically injects each sample into a carrier stream. Under acidic conditions, CN<sup>-</sup> converts to HCN. HCN diffuses across a hydrophobic membrane into a basic acceptor solution, where it converts back to CN<sup>-</sup>. CN<sup>-</sup> is then detected amperometrically in the flowcell. WinFLOW software collects and processes the data for analysis and reporting.

For total cyanide measurement, samples pass through an in-line UV digestion module to break down metal-cyano complexes to HCN. Cyanide ions are then detected amperometrically in the same manner as available cyanide.

For post-distillation cyanide analysis, the CNSolution injects pretreated samples into a carrier stream. Cyanide in the sample reacts with color reagents under continuous flow conditions. The photometric detector measures the concentration of the resulting colored complex.

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# **Principal Applications**

- Drinking Water
- Wastewater
- Surface water
- Soil extracts
- Industrial and Solid Waste
- Industrial Process Solutions
- Homeland Security
- Food Safety Testing
- ASTM Aquatic Free Cyanide
- Combustion and Stationary Air Sources

#### **Methods**

- USEPA Method OIA-1677 (Available CN-/CATC/WAD)
- ASTM Methods (D6888-04, D7237-06, D7295-06)
- USEPA Method 335.4
- ISO-14403:2002
- SW846-9010

# **CNSolution Configurations**

	Analysis Method		
System Component	Available Cyanide USEPA OIA-1677 ASTM D6888-04	Total Cyanide UV Digestion OIA-1678	Total Cyanide Post-distillation USEPA 335.4
Autosampler	✓	✓	✓
Injection Valve	✓	✓	✓
Amperometric Detector	✓	✓	
Photometric Detector			✓
Pump	✓	✓	✓
UV Digestion Module		✓	
Midi-Distillation System			Optional

## **Instrument Specifications**

Autosampler	XYZ autosampler, 90 samples, 9 bulk standards	
Dimensions	25 cm H x 33 cm W x 33 cm D (9.8" H x 13" W x 13" D)	
Space Requirements	76 cm H x 71 cm W x 71 cm D (30" H x 28" W x 28" D)	
Weight	7.9 kg (17.4 lb)	
Analysis Module		
Dimensions	15 cm H x 25 cm W x 38 cm D (6" H x 10" W x 15" D); without autosampler or pump	
Weight	6.8 kg (15 lb)	
Injection Valve	Six-port switching valve	
Detector	Amperometric @ 0.00 V vs. Ag/AgCl	
Flowcell	Thin layer design with Ag working electrode, Ag/AgCl reference electrode, stainless steel counter electrode	
Pump	8-channel peristaltic pump, variable speed, digital control, RS-232	
Dimensions	13 cm H x 17.5 cm W x 22 cm D (5.1" H x 7" W x 8.3" D)	
Weight	5.1 kg (12.1 lb)	
UV Digestion Module	Long wavelength (>290 mm) for Total Cyanide	
Dimensions	9 cm H x 46 cm W x 39 cm D (3.5" H x 18.25" W x 15.5" D)	
Weight	4.5 kg (10 lb)	

## **General Specifications**

Space Requirements	66 cm L x 76 cm W x 41 cm H (26" L x 30" W x 16" H)
Power Requirements	• 110 (±10%) V <sub>AC</sub> ; 60 Hz • 220 (±10%) V <sub>AC</sub> ; 50 Hz
Computer Requirements	IBM-compatible, 3 GHz, 1 GB RAM, 1 GB free hard disk space, Windows® XP Pro, XGA graphics, CD-ROM drive, available RS-232 port
Operating Software	WinFLOW <sup>TM</sup> ; Windows®-based system control, analysis, and data handling software
Warranty	12 months on parts and labor

# **Analytical Specifications**

Application Ranges by Analysis Method	See "CNSolution Configurations" above for the required system components.
Available Cyanide	2–5,000 ppb
Total Cyanide	2–5,000 ppb
Post-distillation Cyanide	5–500 ppb
Sample Size	40–200 μL
Sample Throughput	~30 samples per hour
Sample Preparation	Refer to the Analytical Methodology.
Amperometric Detection	No distillation required.
Photometric Detection	Depends upon method requirements.



**UV** Digestion module



Post-distillation cyanide injection valve/manifold and photometric detector modules

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