



Total Iron by Segmented Flow Analysis (SFA)

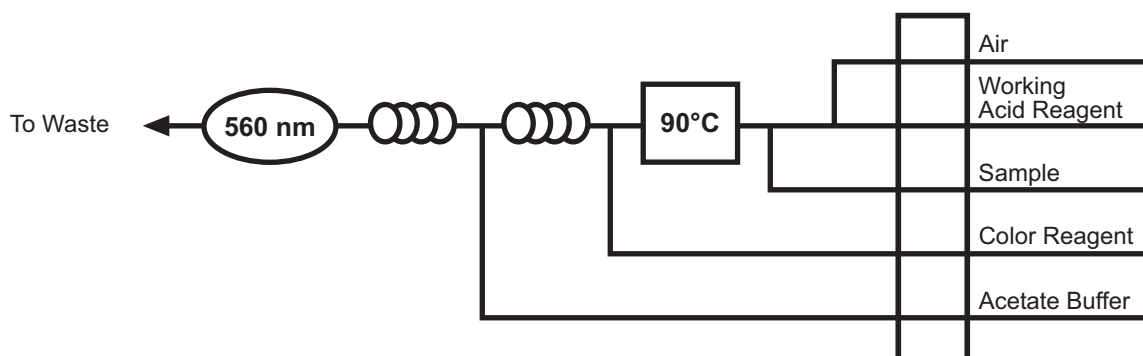
(Cartridge Part #A002712)

1.0 Scope and Application

- 1.1 This method is used for the determination of total iron in drinking water, surface water, saline water, and domestic and industrial wastes.
- 1.2 The Method Detection Limit (MDL) of this method is 0.01 mg/L iron. The applicable range of the method is 0.10–5.0 mg/L iron. The range may be extended to analyze higher concentrations by sample dilution.

2.0 Summary of Method

- 2.1 Iron(III) (ferric iron) reacts with an ascorbic acid-hydrochloric acid solution at 90°C and is reduced to iron(II) (ferrous iron). Iron(II) reacts with FerroZine® to form a pink-colored complex, and the absorbance is measured at 560 nm (References 15.1 and 15.5).
- 2.2 The quality of the analysis is assured through reproducible calibration and testing of the Segmented Flow Analysis (SFA) system.
- 2.3 A general flow diagram of the SFA system is shown below (see Section 17.0 for a detailed flow diagram).



3.0 Definitions

Definitions for terms used in this method are provided in Section 16.0, “Glossary of Definitions and Purposes.”

4.0 Interferences

- 4.1 Add neocuproine to prevent interference from copper.
- 4.2 Up to 100 mg/L alkali metals and alkaline earth metals do not interfere with the assay.
- 4.3 Filter turbid samples prior to determination.

5.0 Safety

- 5.1 The toxicity or carcinogenicity of each compound or reagent used in this method has not been fully established. Each chemical should be treated as a potential health hazard. Exposure to these chemicals should be reduced to the lowest possible level.
- 5.2 For reference purposes, a file of Material Safety Data Sheets (MSDS) for each chemical used in this method should be available to all personnel involved in this chemical analysis. The preparation of a formal safety plan is also advisable.
- 5.3 The following chemicals used in this method may be highly toxic or hazardous and should be handled with extreme caution at all times. Consult the appropriate MSDS before handling.
 - 5.3.1 Ethylmercurithiosalicylic Acid Sodium Salt (Thimerosal), $C_9H_9HgO_2SNa$ (FW 404.81)
 - 5.3.2 Ferrous Ammonium Sulfate Hexahydrate, $(NH_4)_2Fe(SO_4)_2 \cdot 6H_2O$ (FW 392.16)
 - 5.3.3 Hydrochloric Acid, concentrated, HCl (FW 36.46)
 - 5.3.4 Neocuproine Hydrochloride Hydrate, $C_{14}H_{12}N_2 \cdot HCl \cdot H_2O$ (FW 244.73)
 - 5.3.5 3-(2-Pyridyl)-5,6-diphenyl-1,2,4-triazine-*p,p'*-disulfonic Acid Monosodium Salt (FerroZine or PDT Disulfonate Monosodium Salt), $C_{20}H_{13}N_4O_6S_2Na$ (FW 492.47)
 - 5.3.6 Sodium Acetate Anhydrous, $NaC_2H_3O_2$ (FW 82.03)
 - 5.3.7 Sodium Chloride, NaCl (FW 58.44)
 - 5.3.8 Sodium Hydroxide, NaOH (FW 40.00)
 - 5.3.9 Sulfuric Acid, concentrated, H_2SO_4 (FW 98.08)
- 5.4 Unknown samples may be potentially hazardous and should be handled with extreme caution at all times.

- 5.5 Proper personal protective equipment (PPE) should be used when handling or working in the presence of chemicals.
- 5.6 This method does not address all safety issues associated with its use. The laboratory is responsible for maintaining a safe work environment and a current awareness file of OSHA regulations regarding the safe handling of the chemicals specified in this method.

6.0 Apparatus, Equipment, and Supplies

- 6.1 Segmented Flow Analysis (SFA) System (OI Analytical Flow Solution® IV) consisting of the following:
- 6.1.1 Model 502 Multichannel Peristaltic Pump
 - 6.1.2 Random Access (RA) Autosampler
 - 6.1.3 Expanded Range (ER) Photometric Detector with 5-mm path length flowcell and 560-nm optical filter
 - 6.1.4 Data Acquisition System (PC or Notebook PC) with WinFLOW™ software
 - 6.1.5 Total Iron Cartridge (Part #A002712)
- 6.2 Sampling equipment—Sample bottle, high density polyethylene (HDPE), with polytetrafluoroethylene (PTFE)-lined cap. Clean by washing with detergent and water, rinsing with two aliquots of reagent water, and drying by baking at 110°–150°C for a minimum of one hour.
- 6.3 Standard laboratory equipment including volumetric flasks, pipettes, syringes, etc. should all be cleaned, rinsed, and dried per bottle cleaning procedure in Section 6.2.

7.0 Reagents and Calibrants

- 7.1 Raw Materials
- 7.1.1 Ascorbic Acid, $C_6H_8O_6$ (FW 176.13)
 - 7.1.2 Brij®-35, 30% w/v (Part #A21-0110-33)
 - 7.1.3 Deionized Water (ASTM Type I or II)
 - 7.1.4 Ethylmercurithiosalicylic Acid Sodium Salt (Thimerosal), $C_9H_9HgO_2SNa$ (FW 404.81)
 - 7.1.5 Ferrous Ammonium Sulfate Hexahydrate, $(NH_4)_2Fe(SO_4)_2 \cdot 6H_2O$ (FW 392.16)
 - 7.1.6 Hydrochloric Acid, concentrated, HCl (FW 36.46)

- 7.1.7 Iron, wire, Fe (FW 55.85)
- 7.1.8 Neocuproine Hydrochloride Hydrate, $C_{14}H_{12}N_2 \cdot HCl \cdot H_2O$ (FW 244.73)
- 7.1.9 3-(2-Pyridyl)-5,6-diphenyl-1,2,4-triazine-*p,p'*-disulfonic Acid Monosodium Salt (FerroZine or PDT Disulfonate Monosodium Salt), $C_{20}H_{13}N_4O_6S_2Na$ (FW 492.47)
- 7.1.10 Sodium Acetate Anhydrous, $NaC_2H_3O_2$ (FW 82.03)
- 7.1.11 Sodium Chloride, NaCl (FW 58.44)
- 7.1.12 Sodium Hydroxide, NaOH (FW 40.00)
- 7.1.13 Sulfuric Acid, concentrated, H_2SO_4 (FW 98.08)